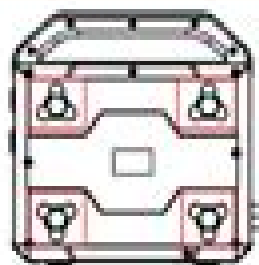


### 4.3 Placement and Operation

NerdForce L-series Lasers have 4 brackets for place them, so that it can be placed in different positions, which is convenient for users when operating.



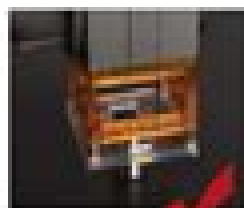
### 4.4 Change Focal Length Spacers

For products with a small volume and a height above lens, or if an improper focal length spacer is used, the marking plane will deviate from the focal length, causing the laser to fail when operating on the surface of the product. In order to solve the problem of marking small products, L-series Lasers provide users with 4 pieces of practical focal length spacers with different window sizes. Placing the marking object at the bottom of the respective spacer will correct the laser marking. The specific replacement steps are as follows:



Focal Length Spacer

1. Loosen the screws at the bottom of the focusing hood and remove the bottom half.
2. Use the connecting rod to connect focusing hood and the spacer.
3. Tighten the screws.



### 4.5 Install and Change Focusing Hood

NerdForce L-series Lasers provide two marking ranges for users to choose (5000mm and 10000mm). When switching to the other marking field, users need to replace the corresponding focusing hood and field lens.

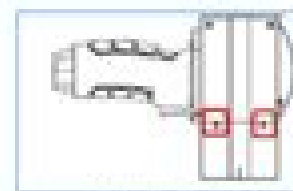
Specific steps of changing the focusing hood are as follows:



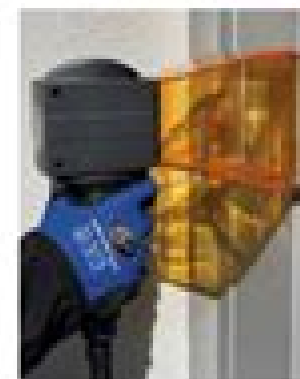
Caution

- Avoid touching the mirror as fingerprints contain aggressive substances that can damage the optical surfaces.
- The lens of the laser device should be kept safe from smoke, dust, water, oil, scratches and finger prints. Keep it clean at all times.

1. Loosen the connecting screws between rear hood and the focusing hood, then remove the focusing hood.
2. Unscrew the field lens and replace the field lens with the desired range.
3. Replace the corresponding focusing hood and tighten the connecting screws.



Remove screws of focusing hood



# Laser Operation Manual

**S Ashworth**



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