

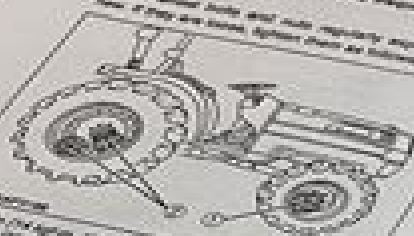
Checking Wheel Bolt Torque



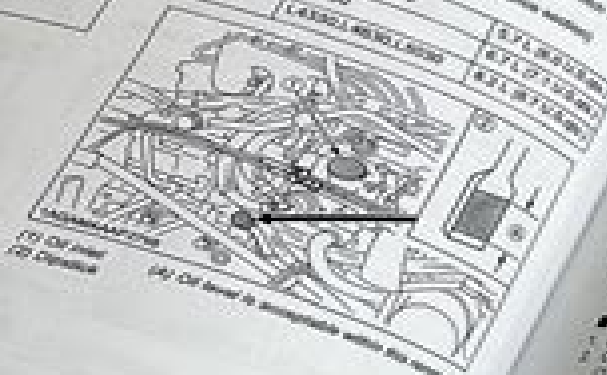
CAUTION

- To avoid personal injury:
- Always use a torque wrench with a loose rim, wheel or axle.
- Any loose bolts and nuts are loosened, tighten to specified torque.
- Check all bolts and nuts frequently and keep them tight.

Check wheel bolts and nuts regularly, especially when new. If they are loose, tighten them as follows.



Specifications
 17" Bolt: 24 kgm, 165 ft-lb
 19" Bolt: 27 kgm, 185 ft-lb



(1) Oil level
 (2) Oil level

(3) Oil level is acceptable with 200 kgm

EVERY 100 HOURS



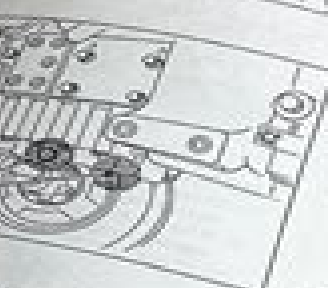
CAUTION

- To avoid personal injury:
- Be sure to stop the engine before attempting to hot and cold start.
- Allow engine to cool down sufficiently before hot and cold start.
- To drain the used oil, remove the drain plug at the bottom of the engine and drain the oil completely. All the used oil can be drained but check when the engine is cold.
- After draining, reinstall the drain plug.
- Fill with the new oil up to the upper mark on the dipstick.

(See "LUBRICANTS" in Maintenance Manual)

Oil Capacity with Filter	1.5 L (1.6 US GAL)	2.0 L (2.1 US GAL)
1.5 L (1.6 US GAL)	1.5 L (1.6 US GAL)	2.0 L (2.1 US GAL)
2.0 L (2.1 US GAL)	2.0 L (2.1 US GAL)	2.0 L (2.1 US GAL)

EVERY 100 HOURS



Cleaning Air Cleaner Primary Element

- Remove the air cleaner cover and primary element.
- Clean the primary element.
 - When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205 kPa (2.1 kgf/cm², 30 psi).
 - When carbon or oil adheres to the element, soak the element in detergent for 10 minutes then wash it several times in water, rinse with clean water and dry it naturally. After element is fully dried, inspect inside of the element with a light and check if it is damaged or not.
- Replace air cleaner primary element. Once yearly or after every such cleaning, whichever comes first.

NOTE:

- Check to see if the evacuator valve is blocked with dust.



(1) Evacuator valve
 (2) Evacuator valve
 (3) Evacuator valve
 (4) Evacuator valve

Important:

- The air cleaner uses a dry element, never soak it.
- Do not run the engine with the element removed.
- Be sure to hold the cover with the arrow (See the "or" cover) upright. If the cover is improperly stored, evaporator water will not function and dust will adhere to the element.
- Do not touch the secondary element except in cases where replacing is required.
- (See "Replacing Air Cleaner Secondary Element" in Every 1 Year maintenance)

Evacuator Valve

Open the evacuator valve once a week under ordinary conditions - or daily when used in a dusty place - to get rid of large particles of dust and dirt.

Cleaning Fuel Filter

- This job should not be done in the field, but in a clean place.
- Close the fuel cock.
 - Unscrew the screw ring and remove the filter bowl, and rinse the inside with kerosene.
 - Take out the element and dip it in the kerosene to rinse.
 - After cleaning, reassemble the fuel filter, keeping out dust and dirt.
 - Fill the fuel system.
- (See "Bleeding Fuel System" in service as required.)

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I & T Shop Service



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