



Clutch and Cooling Blower

1. Pull out the clutch lock nut (2) that has been slack.
2. Set the pressure plate lock nut (1) in the clutch. (See page 3-46.)
3. Remove the cooling blower lock nut and remove the cooling blower (3).

4. Remove the clutch lock nut (2) and remove the clutch.

(When reassembling)

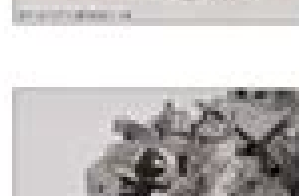
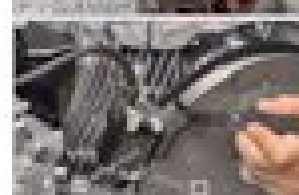
- When installing one-way clutch, install engine oil in the sliding parts.
- Install the one-way clutch (4) in the right direction by referring to the arrow ("out side") punch mark needs to face the clutch) as shown in the figure.
- Replace the clutch lock nut (2) with a new one.
- After installing the clutch lock nut (2), make it firmly. make sure if there is no crack in the clutch lock nut (2).

Ignition torque	Cooling blower lock nut	16.0 to 16.5 N·m (16.0 to 16.5 lbf·ft) 15.7 to 16.0 N·m
	Clutch lock nut	60.0 to 65.0 N·m (6.0 to 6.5 lbf·ft) 58.4 to 63.4 N·m

- a. One-way Clutch
- b. Punch Mark
- c. Clutch Lock Nut
- d. Cooling Blower
- e. One-way Clutch

a. Punch Mark

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Ignition Coil and Flywheel

1. Remove the ignition coil (1).
2. Remove the flywheel (2).

(When reassembling)

- Be sure to install the woodruff key (3).
- Adjust the air gap (4) between the ignition coil (1) and flywheel.

NOTE

- Adjust the both side of gap (4) at the ignition coil equally.

Ignition torque	Flywheel specification	1.0 lbf·ft (0.137 N·m) 1.0 to 1.5 lbf·ft
Ignition torque	Ignition coil mounting screw	1.0 to 1.5 lbf·ft 0.7 to 0.8 lbf·ft 0.7 to 0.8 N·m

- a. Ignition Coil
- b. Flywheel
- c. Woodruff Key

a. Air Gap

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Charge Coil

1. Remove the wiring cover (2).
2. Remove the charge coil (1).

(When reassembling)

- Make sure to install the wire to the correct position.

Ignition torque	Wiring cover mounting screw	0.7 to 0.8 lbf·ft 0.5 to 0.6 lbf·ft 0.7 to 0.8 N·m
	Charge coil mounting screw	0.5 to 0.6 lbf·ft 0.5 to 0.6 lbf·ft 0.7 to 0.8 N·m

a. Charge Coil

b. Wiring Cover

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Starter Motor

1. Remove the starter motor (1) with starter motor stay (2).

(When reassembling)

Ignition torque	Starter motor mounting screw (30)	11.0 to 12.5 N·m 1.0 to 1.1 lbf·ft 10.0 to 12.0 N·m
	Starter motor stay mounting screw (30)	4.0 to 6.0 N·m 0.5 to 0.7 lbf·ft 4.7 to 6.8 N·m

a. Starter Motor

b. Starter Motor Stay

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Table of Contents Kubota Service Manual Gh34

1. Understanding the eBook Kubota Service Manual Gh34
 - The Rise of Digital Reading Kubota Service Manual Gh34
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Service Manual Gh34
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a Kubota Service Manual Gh34
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Service Manual Gh34
 - Personalized Recommendations
 - Kubota Service Manual Gh34 User Reviews and Ratings

- Kubota Service Manual Gh34 and Bestseller Lists
- 5. Accessing Kubota Service Manual Gh34 Free and Paid eBooks
 - Kubota Service Manual Gh34 Public Domain eBooks
 - Kubota Service Manual Gh34 eBook Subscription Services
 - Kubota Service Manual Gh34 Budget-Friendly Options
- 6. Navigating Kubota Service Manual Gh34 eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Service Manual Gh34 Compatibility with Devices
 - Kubota Service Manual Gh34 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Service Manual Gh34
 - Highlighting and Note-Taking Kubota Service Manual Gh34
 - Interactive Elements Kubota Service Manual Gh34
- 8. Staying Engaged with Kubota Service Manual Gh34
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Service Manual Gh34
- 9. Balancing eBooks and Physical Books Kubota Service Manual Gh34
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Service Manual Gh34
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Service Manual Gh34
 - Setting Reading Goals Kubota Service Manual Gh34
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Service Manual Gh34
 - Fact-Checking eBook Content of Kubota Service Manual Gh34
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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