



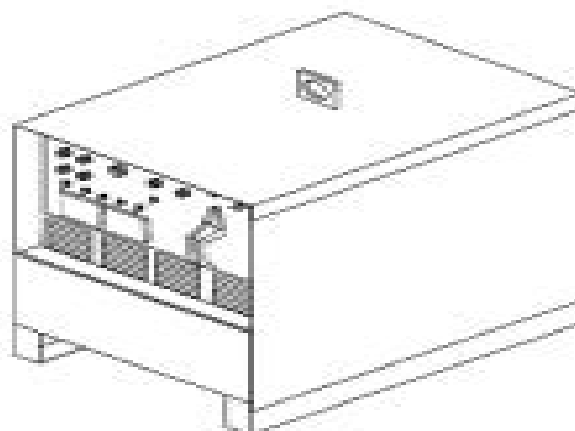
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July 1997

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OWNER'S MANUAL



Syncrowave® 250 (60 Hz, 50 Hz - C€)

CC ACDC Welding Power Source For GTAW and SMAW Welding

Rated Welding Output	PFC**	Ampere Input at AC Balanced Rated Load Output, 50/60 Hz, Single-Phase							KVA	KW	Ampereage Range	Max OCV	IP Rating
		200 V	220 V	230 V	380 V	415 V	480 V	575 V					
NEMA Class E (40) - 250 Amperes, 30 Volts AC, 40% Duty Cycle	No PFC	155 (4.8")		92 (4")			45 (3")	37 (1.4")	21 (5.68")	11.4 (3.68")	5 - 315A	60	215
	With PFC	76		66			33	28	15.2	11.4			
NEMA Class D (60) - 200 Amperes, 30 Volts AC, 60% Duty Cycle	No PFC	66 (4.8")	70	74 (4")	96	93	37 (3")	30 (1.4")	17 (5.68")	9.3 (3.68")			
	With PFC	55 (3")	64	48 (4.5")	37	34	24 (2.5")	19 (2.0")	11 (11.3")	6.3 (3.68")			

*Welding

**Power Factor Correction

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