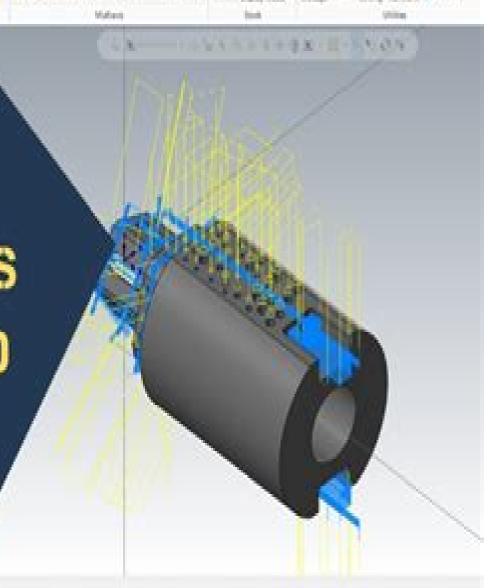


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generated from the toolpaths This helps you understand how the G codes are generated by using the respective post processors which is an important step and an ultimate way to confirm that the toolpaths and G codes generated are accurate and useful This book is intentionally kept simple It primarily serves the purpose of helping you become familiar with CAMWorks in conducting virtual machining for practical applications This is not a reference manual of CAMWorks You may not find everything you need in this book for learning CAMWorks But this book provides you with basic concepts and steps in using the software as well as discussions on the G codes generated After going over this book you will develop a clear understanding in using CAMWorks for virtual machining simulations and should be able to apply the knowledge and skills acquired to carry out machining assignments and bring machining consideration into product design in general Who this book is for This book should serve well for self learners A self learner should have a basic physics and mathematics background We assume that you are familiar with basic manufacturing processes especially milling and turning In addition we assume you are familiar with G codes A self learner should be able to complete the ten lessons of this book in about forty hours This book also serves well for class instructions Most likely it will be used as a supplemental reference for courses like CNC Machining Design and Manufacturing Computer Aided Manufacturing or Computer Integrated Manufacturing This book should cover four to five weeks of class instructions depending on the course arrangement and the technical background of the students What is virtual machining Virtual machining is the use of simulation based technology in particular computer aided manufacturing CAM software to aid engineers in defining simulating and visualizing machining operations for parts or assembly in a computer or virtual environment By using virtual machining the machining process can be defined and verified early in the product design stage Some if not all of the less desirable design features in the context of part manufacturing such as deep pockets holes or fillets of different sizes or cutting on multiple sides can be detected and addressed while the product design is still being finalized In addition machining related problems such as undesirable surface finish surface gouging and tool or tool holder colliding with stock or fixtures can be identified and eliminated before mounting a stock on a CNC machine at shop floor In addition manufacturing cost which constitutes a significant portion of the product cost can be estimated using the machining time estimated in the virtual machining simulation Virtual machining allows engineers to conduct machining process planning generate machining toolpaths visualize and simulate machining operations and estimate machining time Moreover the toolpaths generated can be converted into NC codes to machine functional parts as well as die or mold for part production In most cases the toolpath is generated in a so called CL data format and then converted to G codes using respective post processors Table of Contents 1 Introduction to CAMWorks 2 A Quick Run Through 3 Machining 2 5 Axis Features 4 Machining a Freeform Surface 5 Multipart Machining 6 Multiplane Machining 7 Multiaxis Milling and Machine Simulation 8 Turning a Stepped Bar 9 Turning a Stub Shaft 10 Die Machining Application Appendix A Machinable Features Appendix B Machining Operations The Camworks Handbook (Milling) Michael Buchli, 2011 The CAMWorks

Handbook offers concise step by step instructions on creating toolpaths using best in class machining Strategies This book also covers the Technology Data base along with linking the database to SQL The 14 Lessons illustrate a variety of useful CAMWorks commands Topics covered include 2 5 axis 3 axis 4 axis and 5 axis milling This book also demonstrates creating geometry from SolidWorks using commands like Axis Sketch and Coordinate system features Perfect Bound Book

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