

Land Rover Series IIA 1961-1971 Workshop Manual



Fig. 8-3—Assembly of connecting rod and piston

Cylinder bores and walls, to refit Operation A.196

1. Remove the cooling ring grommets at the crankcase end of cylinder block bores, and the lower cooling rings, with Mueser M24 Compressors, then fit a ring to the upper and lower grommets of each bore.

A small hole is drilled through the block into the middle grommet to the crankside of coolant leakage point.



Fig. 8-10—Checking cylinder bore diameter

2. Press the bores into their respective bores in block and scribe the marks made while the working.
3. Clean each bore in turn in the manner described and tighten the securing bolts to 45 lbf-ft (6.1 mkg) torque. Mount a dial test indicator and check that the outer edge of the cylinder bore is true to .002 to .004 in. (0.076 to 0.127 mm) above the cylinder head seat face. See Fig. A.75. Adjust if necessary by increasing bore and adding a suitable shim washer under the flange. Clamp and re-check bore as described above. Shim washers are available .002 in. (0.051 mm) and .004 in. (0.102 mm) thick.

Pistons and rings, to refit Operation A.198

1. When fitting pistons, the clearance in bore must be checked by an micrometer with the dimensions laid down in the Data Section. In the absence of specially accurate measuring instruments, a long feeler, .004 in. (0.102) mm thick, may be inserted in the lowest part of the bore, then, as illustrated in Fig. A.76, and the piston located across diameter and the gageless gap in line with the centre line of cylinder block. The piston should receive a light fit when the feeler is slid across the bore.
2. Check the piston ring gap in the bore bores, using an oil piston as illustrated in Fig. A.74, to keep the rings square in the bore.



Fig. 8-11—Checking piston ring gap

3. The second and third compression rings are fitted edge, and must be fitted with the side marked "T" uppermost; the top chrome-plated compression and the oil scraper ring face a square friction edge and may be fitted either way. Fit the piston rings and check the clearance in ring grooves. See Data Section.

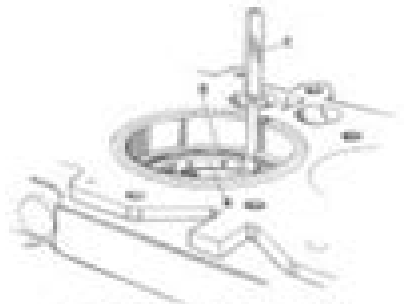


Fig. 8-12—Checking piston ring gap

It will be seen that provision is made for the fitting of two oil scraper rings. The second groove is for service purposes only.

Connecting rod checks Operation A.200

1. Check that the connecting rods and caps have not been fitted, in the following manner.
 2. Select the correct cap for each connecting rod, as dictated by the number stamped near the seat faces. The number also indicates the weights to which it must be fitted.
- Assemble the connecting rods, low dust bearings, with corresponding washers together.

Land Rover Series I Service Repair Workshop Manual

R Barnett



Land Rover Series I Service Repair Workshop Manual:

Land Rover Series 2, 2A and 3 1958-85 Owner's Workshop Manual John Harold Haynes,1995 Land Rover Service and Repair Manual John Harold Haynes,Marcus Daniels,1995 Series II IIA III inc County with 88 109 inch wheelbase Does NOT cover 24V electrical systems or forward control models Petrol 2 1 4 litre 2286cc 4 cyl Does NOT cover 6 cyl or V8 engines *Land Rover Series II, IIA and III Maintenance and Upgrades Manual* Richard Hall,2016-06-30 Based on real life experience and written by expert authors the books in the Maintenance and Upgrades Manual series from Crowood will help owners develop the workshop skills needed for the maintenance and repair of their cars and give guidance on possibilities for improvements and upgrades to performance With step by step instructions and safety information throughout this book is a valuable technical resource for owners of Series II IIA and III Land Rovers The book covers choosing and buying a Series II or III Land Rover maintenance and service procedures detailed guides for repair and maintenance of each of the car s systems including brakes steering and suspension engine clutch and transmission axles hubs and propshafts and electrical systems repairing and preventing corrosion upgrades for reliability comfort performance and off roading rebuilding a Series II or III Land Rover things to know before you take on a project car This practical guide and technical resource for all Series II IIA and III owners and Land Rover enthusiasts is fully illustrated with over 280 colour photographs Land Rover Series I-III Maurice Thurman,2011 A conveniently sized comprehensive troubleshooter for Series I II and III Land Rovers Identifies the most common problems from engine noises to suspension issues and provides quick often innovative roadside repairs to get you moving again Also offers advice on more extensive repairs Covering most civilian models including both petrol and diesel engines this is an essential book for Land Rover drivers Page 4 of cover *Land Rover Discovery Service and Repair Manual* Steve Rendle,Mark Coombs,Robert Jex,2000 Models include Commercial special limited editions Does NOT cover revised range introduced December 1998 Petrol 3 5 litre 3528cc 3 9 litre 3947cc V8 Does NOT cover 2 0 litre Mpi petrol engine Turbo Diesel 2 5 litre 2495cc 4 cyl Tdi *Land Rover Series II, IIA and III* John Harold Haynes,John S. Mead,2012-12 A service and repair manual for the Land Rover series II IIA III **Land Rover 90, 110 and Defender Diesel Service and Repair Manual** Mark Coombs,Steve Rendle,2007 90 110 Defender Diesel including Pick up Hard Soft Top County Station Wagon Also covers most features of 130 Diesel Does NOT cover Land Rover Special Vehicles options conversions Diesel 2 1 4 litre 2286cc 2 5 litre 2495cc normally aspirated Turbo Diesel engines including TD5 engine *Land Rover Freelander Petrol and Diesel Service and Repair Manual* Martynn Randall,R. M. Jex,2007 97 Sept 03 R to 53 Softback Hardback Station Wagon inc special limited editions Does NOT cover new range introduced September 2003 Petrol 1 8 litre 1796cc 4 cyl Does NOT cover 2 5 litre V6 petrol engine Turbo Diesel 2 0 litre 1951cc DOHC 1994cc SOHC **Land Rover Discovery Diesel** Steve Rendle,Mark Coombs,1995 **Land Rover Freelander Service and Repair Manual** Martynn Randall,Robert Jex,2002 Tuning and Modifying the Rover V8 Engine Daniel R Lloyd,Nathan J Lloyd,2019-09-27 This is the ultimate book for any

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Land Rover Brooklands Books,2008-05 The information in this book has been specially selected for the practical owner who enjoys carrying out basic maintenance and repairs Information is taken from Land Rovers library including workshop manuals SJR900 ENWN LRL0079ENG parts catalogue RTC9947CF Handbook SJR 820 ENHB 90

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