

Mazda B-Series 1998-2006 Workshop Manual

CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



1	Crankshaft pulley	Disassembly Note
2	PIP pulley	Disassembly Note
3	Timing gear cover	Disassembly Note
4	Oil pump	Disassembly Note
5	PIP gear	Disassembly Note
6	Timing gear	Disassembly Note
7	PIP gear	Disassembly Note
8	Oil pump	Disassembly Note

9	Oil pump	Disassembly Note
10	Oil pump	Disassembly Note
11	Oil pump	Disassembly Note
12	Oil pump	Disassembly Note
13	Oil pump	Disassembly Note
14	Oil pump	Disassembly Note
15	Oil pump	Disassembly Note
16	Oil pump	Disassembly Note
17	Oil pump	Disassembly Note

Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



PIP Pulley Disassembly Note

- Remove the PIP pulley by using the SST.



Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



PIP Gear Disassembly Note

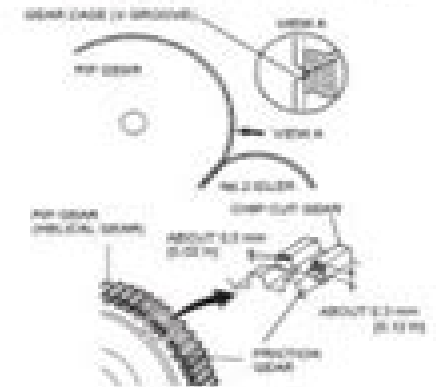
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the PIP gear are aligned.

Note

- If the ship-out gear is hard to find, move the PIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the PIP gear by using the SST.

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Table of Contents Mazda B 301998 Workshop Manual

1. Understanding the eBook Mazda B 301998 Workshop Manual
 - The Rise of Digital Reading Mazda B 301998 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mazda B 301998 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mazda B 301998 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda B 301998 Workshop Manual
 - Personalized Recommendations
 - Mazda B 301998 Workshop Manual User Reviews and Ratings
 - Mazda B 301998 Workshop Manual and Bestseller Lists
5. Accessing Mazda B 301998 Workshop Manual Free and Paid eBooks
 - Mazda B 301998 Workshop Manual Public Domain eBooks
 - Mazda B 301998 Workshop Manual eBook Subscription Services
 - Mazda B 301998 Workshop Manual Budget-Friendly Options
6. Navigating Mazda B 301998 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mazda B 301998 Workshop Manual Compatibility with Devices
 - Mazda B 301998 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mazda B 301998 Workshop Manual
 - Highlighting and Note-Taking Mazda B 301998 Workshop Manual
 - Interactive Elements Mazda B 301998 Workshop Manual
8. Staying Engaged with Mazda B 301998 Workshop Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Mazda B 301998 Workshop Manual
- 9. Balancing eBooks and Physical Books Mazda B 301998 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mazda B 301998 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mazda B 301998 Workshop Manual
 - Setting Reading Goals Mazda B 301998 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mazda B 301998 Workshop Manual
 - Fact-Checking eBook Content of Mazda B 301998 Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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